OPERATING INSTRUCTIONS

FOR

HYDRAULIC SLIDE / RULE - Model H--1

Made and Distributed by Product Development Company P. O. Box 8337 Denver 10, Colorado This special slide rule contains two hydraulic formulae which are commonly used in the solution of problems dealing with the flow of fluids in pipes. On one face is printed the Hagan-Williams formula for friction losses in full-flowing pipes, while on the other is printed the Continuity Equation, Q =  $M_{\rm P}$ . Included with both formulae are many conversion scales which will greatly simplify changing from one set of units to another.

A brief study of all the scales on this rule is recommended in the interest of easier and faster operation of the rule.

Consider first the side of the rule which contains the Continuity Equation:

The top-most scale , $\mathbb{Q}_1$ , expresses volume in cubic feet per second. Immediately adjacent, the  $\mathbb{Q}_2$  scale gives the corresponding volume in U.S. gallons per minute.

On the slide, the top scale gives velocity in feet per second.

Immediately adjacent, the corresponding velocity head is given. (v2/2g)

Along the top edge of the bottom section three arrows will be found. Note that each arrow there are listed various values for "f" to be used in the relationships: 67% =  $fQ_2$  and  $CFS \equiv fQ_3$ . The use of these multipliers will permit the easy solution of problems which would otherwise fall outside of the range of the given scales.

The bottom scales, Diameter and Area, give actual diameters (for hose, tubing, and pipes other than standard) and nominal diameters of standard weight steel pipe, and their corresponding areas in square inches. Note that since the dimensional units of both scales are the same, they may be used to find areas for diameters given in feet, millineters, meters, etc., or vice versa.

Consider next the side of the rule which contains the Hazen-Williams Formula:

The top pair of scales express friction loss per 100 feet of pipe length in terms of pounds per square inch (psi), and feet of head. These scales may be used independently to convert feet of head to psi, or vice versa.

On the slide, the top scale expresses flow in U.S. gallons per minute, while the bottom scale gives actual diameters (for hose, tubing, and tipe other than standard) and the nominal diameters of standard-weight steel pipe.

The bottom-most scales, three in number, give friction factors for various reages of pipe size, extending from 0.1" to 100". Note that the use of the two outside scales requires the application of a multiplier.

For convenience, a table of values for "c", the friction coefficient, is given for various materials of construction.

## OPERATING YINSTRUCTIONS

| To Find                            | Knowing  | Use Scales                        | Example   |
|------------------------------------|--|-----------------------------------|---|
| v, velocity<br>(ft/sec)            | Q, flow-rate<br>(GPM or OPS)<br>A, Area, or<br>d, Diameter | Q = Av                            | Find velocity of 25 GPM thru 1° Std pipe. Set middle arrow of slide over 1° pipe dia Read answer of 9.2 fps on velocity scale directly beneath GPM of 25. (Note multiplier used = 1)  |
|                                    |  |                                   | Find velocity of 25 GPM thru 1st 1.D. Hose or metal tube. Set middle arrow of slide over 1.0 on disscale. Read answer of 10.2 fps on velocit scale directly beneath GFM of 25. (Note multiplier used e 1)   |
|                                    |  |                                   | Find velocity of 25 GPM thru an area of<br>1 sq. inch.<br>Set middle arrow sver 1.0 on area scale.<br>Read answer of 8 fps on velocity scale<br>under GPM of 25. (Note multiplier = 1)<br>(See Hints for using rule)  |
| d, Diameter                        | Q, flow-rate<br>(GPM or CFS)<br>V, Velocity<br>(FPS)       | Q = Av                            | Find diameter of pipe required to carry 1,000,000 GPM at velocity of 10 FPS. To get on Q2 scale, use multiplier, f. If arrow on your right is used, **=100,000 1,000,000/100,000 = 10. Set velocity of 10 FPS under 10 on Q2 scale. Read answer of 200" Dia. under arrow on your right. (Note that size had to be between 40" & (400" due to "f" selected.) |
| Q, flow-rate                       | A, Area<br>V, Velocity<br>(FPS)                            | Q = AV                            | Find flow-rate (CFS) carried by duct, 500° x 400°, at 5 FPS. Area = 120,000 sq in. Area/10,000 = 12.0 Set middle arrow over 12.0 on Area scale. Above velocity of 5 FPS read answer of 0.42 on Q1 scale. Maitiply 0.42 x 10,000 to get final answer of 4,200 CFS.   |
| CFS                                | GFM  | Q1 & Q2                           | Convert 990 GPM to CFS. To get on scale,<br>divide 990 by 10. Find 99 on Q2 scale.<br>Read across to value of 0.22 on Q1 scale.<br>Answer equals 2.2. (0.22 x 10)   |
| d, Diameter<br>of circular<br>duct | A, Area  | Diameter & Area                   | Convert area of 300 sq in. to Diameter (in.) Divide 300 by 100 to get 3, which is on "Area" scale. Read value of 1.95" on Dia. scale. Since Dia varies as square root of Area, muliply by \( \sqrt{100} \) or 10 for Answer of 19.5 inches.   |
| V, Velocity<br>(FPS)               | Velocity<br>(v <sup>2</sup> /2g)                           | Velocity<br>&<br>Velocity<br>Head | Convert 10' of head to velocity. From 10 on Vel Hd scale read across to velocity of 25.2 ft/sec. Convert 200' Vel Hd to velocity. (200/100w2) From 2 on Vel Hd read 11.2 vel. Answer equals 112 FFS. (11.2 x/100)   |

## OPERATING INSTRUCTIONS

| To Find               | Knowing                                       | Use Scales   | Example  |
|-----------------------|---|--|--|
| 10 ring               | niowing                                       | DSG DCRIGS   | BABUPLO .  |
| Q, flow-rate          | Head on orifice                               | Velocity Hd,<br>and<br>Q = AV                              | Find flow-rate from 2" orifice under head of 10 feet. Set middle arrow over 2.0 on Dia. scale. From 10 on velocity head scale, read across to velocity of 25.2 Ffs. Beneath this on Quecale read answer of 248 GPM, or 0.55 GFS on Quecale. For final answer, apply discharge coefficient of orifice.  |
| To multiply or divide | Any pair<br>of<br>numbers                     | Volume &<br>Velocity                                       | Disregard decimals & ciphers Use in same manner as A & B scales of Std slide rule. <u>Authiply</u> 18 x 75; Set 1 of velocity scale under 18 on Q <sub>2</sub> scale. Read answer of 1350 on Q <sub>2</sub> scale above 75 on velocity scale.  |
|                       |   |  | Divide 84 x 6.5; Set 6.5 of velocity scale under 84 on $Q_2$ scale. Read answer of 12.9 on $Q_2$ scale over 1 of velocity scale.   |
| Tank Volume           | Diameter<br>&<br>Height                       | Q = AV  For CF, read direct. For Gallons, read GFM x 1/60. | Find volume of 30' dia tank of 40' depth. Consider tank as pipe of 360" dia, find flow-rate for velocity of 40 FES. To get on Dia scale, divide 350 by 100 =5.6 Over 5.6 on Dia scale, set arrow on right. Note that for 350" Dia, f = 100,000. Above velocity of 40' read q <sub>1</sub> of 0.282. Multiply b''' to get answer of 28,200 OF For answer in gallons, read Q <sub>2</sub> of 127.— 127/60 = 2.11. 2.11 x "f" = 211,000 Gallons |
| Tank Volume           | Diameter<br>&<br>Height<br>Constant<br>of 24. | Q = AV   | Use of this method requires remembering a constant of 24. Tank Dia = 30', Depth = 40'. Divide Dia. by 10 = 3.0; Set arrow on your right over 3.0 on Dia scale. Read area of tank section in square feet. Multiply this by 10° to get 5,300 sq. ft. area. Multiply by depth to get volume of 212,000 CF.  |

## OPERATING INSTRUCTIONS

| To Find          | Knowing  | Use Scales             | Example  |
|------------------|--|------------------------|--|
| Friction<br>Loss | Pipe Dia,<br>GPM flow,<br>Pipe Condition<br>& Length                     | Friction<br>formula    | Find friction loss of 300 GFM thru 3" Std pips, 50' long. Assume average loss coefficient of 100. Set 3" pips over middle scale (since 5 falls in 1 to 9 range), then read loss of 34'/100' above 300 GFM. 34 x 50/100 = 17' loss or 7.4 psi loss.                           |
| Fipe Dia.        | GPM flow,<br>Pipe Condition<br>& Length,<br>Permissable<br>Friction Loss |                        | Find pipe Dia. which will pass 60 GPM thru 300' of average pipe with a loss not to exceed 20 psi. Divide 20 by 3 to find loss per 100' = 6.67 psi. Read across top scale to 15.5'. Set 60 GFM under this walue. Read pipe dia over 100 of middle coeff. scale. Answer is 2°. |
| GPM flow         | Pipe Dia.,<br>Pipe Condition,<br>& Length,<br>Head at pipe<br>inlet.     | Friction<br>formula    | How much water will be discharged thru<br>2001 of 2" Std pipe if head at pipe inlet<br>is 70'? Divide 70 by 2 to get 35'/100'<br>loss. Set 2" pipe over 100 of middle<br>coeff. scale. Read answer of 118 GPM<br>under 35' loss.   |
| Ft of Head       | Head in PSI  | Friction<br>loss scale | Convert 32' head to PSI. Find 32' on ft/100' scale, read across to 13.8 psi.   |
| Head, PSI        | Head in Feet   | Friction loss scale    | Convert 60 PSI to Feet of Head.<br>Find 60 on PSI/100' scale. Read across<br>to 138 ft of head on ft/100' scale.   |

Note: The methods described above can be applied to the solution of problems involving the use of hose, tubing, conduits, and pipe other than Standard Weight Steel.